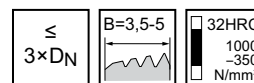


# Strojní závitník HSS-E

## TC216 Perform mm

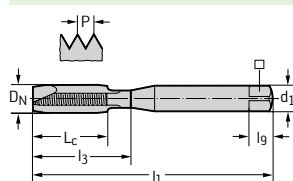


– Pro materiály s dlouhou třískou



|        | P  | M  | K  | N  | S | H | O |
|--------|----|----|----|----|---|---|---|
| WY80AA | ●● | ●● | ●● | ●● | ● | ● | ● |
| WY80FC | ●● | ●● | ●● | ●● | ● | ● | ● |

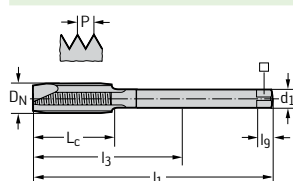
### DIN 371



| Označení WY80AA | Označení WY80FC | DN    | P mm | l <sub>1</sub> mm | L <sub>c</sub> mm | l <sub>3</sub> mm | d <sub>1</sub> h9 mm | □   | l <sub>9</sub> mm | N |
|-----------------|-----------------|-------|------|-------------------|-------------------|-------------------|----------------------|-----|-------------------|---|
| TC216-M1.6-C0-  | TC216-M1.6-C0-  | M 1.6 | 0,35 | 40                | 7                 | 7                 | 2,5                  | 2,1 | 5                 | 2 |
| TC216-M2-C0-    | TC216-M2-C0-    | M 2   | 0,4  | 45                | 6                 | 9                 | 2,8                  | 2,1 | 5                 | 2 |
| TC216-M2.5-C0-  | TC216-M2.5-C0-  | M 2.5 | 0,45 | 50                | 8                 | 12,5              | 2,8                  | 2,1 | 5                 | 2 |
| TC216-M3-C0-    | TC216-M3-C0-    | M 3   | 0,5  | 56                | 9                 | 18                | 3,5                  | 2,7 | 6                 | 2 |
| TC216-M4-C0-    | TC216-M4-C0-    | M 4   | 0,7  | 63                | 12                | 21                | 4,5                  | 3,4 | 6                 | 3 |
| TC216-M5-C0-    | TC216-M5-C0-    | M 5   | 0,8  | 70                | 13                | 25                | 6                    | 4,9 | 8                 | 3 |
| TC216-M6-C0-    | TC216-M6-C0-    | M 6   | 1    | 80                | 15                | 30                | 6                    | 4,9 | 8                 | 3 |
| TC216-M8-C0-    | TC216-M8-C0-    | M 8   | 1,25 | 90                | 18                | 35                | 8                    | 6,2 | 9                 | 3 |
| TC216-M10-C0-   | TC216-M10-C0-   | M 10  | 1,5  | 100               | 20                | 39                | 10                   | 8   | 11                | 3 |

Příklad objednávky sorty WY80AA: TC216-M1.6-C0-WY80AA

### DIN 376



| Označení WY80AA | Označení WY80FC | DN   | P mm | l <sub>1</sub> mm | L <sub>c</sub> mm | l <sub>3</sub> mm | d <sub>1</sub> h9 mm | □  | l <sub>9</sub> mm | N |
|-----------------|-----------------|------|------|-------------------|-------------------|-------------------|----------------------|----|-------------------|---|
| TC216-M12-L0-   | TC216-M12-L0-   | M 12 | 1,75 | 110               | 23                | 83                | 9                    | 7  | 10                | 3 |
| TC216-M14-L0-   | TC216-M14-L0-   | M 14 | 2    | 110               | 25                | 81                | 11                   | 9  | 12                | 4 |
| TC216-M16-L0-   | TC216-M16-L0-   | M 16 | 2    | 110               | 25                | 68                | 12                   | 9  | 12                | 4 |
| TC216-M20-L0-   | TC216-M20-L0-   | M 20 | 2,5  | 140               | 30                | 95                | 16                   | 12 | 15                | 4 |

Příklad objednávky sorty WY80AA: TC216-M12-L0-WY80AA

**WALTER  
SELECT**

●● hlavní použití ● další použití

Optimální nástroj pro → dobré = 😊 → střední = 😐 → nepříznivé = ☹️ podmínky obrábění